

# Instructions for the Care of Your Fine Furniture

Signature uses only the finest woods and raw materials to build our cabinetry and fine furniture. We carefully cover our cabinetry with only the most durable finishes available, exhibiting excellent resistance to foods, beverages and household agents typically found in a kitchen or bathroom. Our finish is formulated and designed to provide a lifetime of protection. Properly cared for cabinetry and fine furniture hand-crafted by Signature artisans and craftsmen today, will become heirlooms of tomorrow.

## Wood Finishes Care:

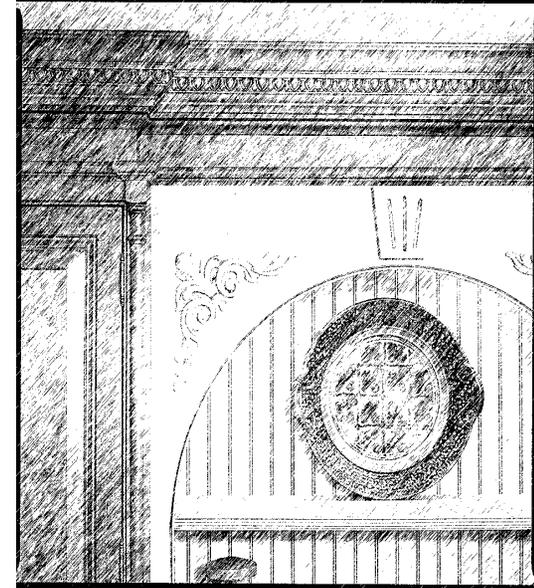
- ◆ If a spill occurs, clean the area using a clean damp cloth or sponge, and dry the surface immediately. A spill left unattended could soak through the surface and cause damage or staining.
- ◆ To remove food residue or grease, use any mild common dishwashing liquid and a damp cloth to wipe clean. Dry thoroughly. Avoid using cleansers that contain bleach, ammonia, or abrasives. These cleaners may damage the cabinets finish.
- ◆ Do not use a dishcloth for cleaning. It could contain remnants of grease or harsh detergents. Avoid draping damp cloths or dishtowels over cabinet doors. Over time, this moisture could cause permanent damage.
- ◆ Avoid excess water and moisture that can cause damage to any cabinet finish. Always remove spills promptly and dry completely. Areas near the sink, range, dishwasher, oven and baseboards are most susceptible. Keep these surfaces dry.
- ◆ Try to avoid direct sunlight. Cabinets which are exposed to direct sunlight could lighten or darken over time.
- ◆ Avoid smoke and grease, which can form a hard film that dulls the finish. Routine cleaning will help prevent long-term damage.
- ◆ Avoid extremes in temperature and moisture which can cause wood to expand and contract, eventually damaging the finish. Try to avoid exposing cabinets to very hot and cold environments.

## Foil Product Care:

- ◆ Use a diluted mixture of a mild liquid detergent with warm water and a soft, lint free rag. Avoid any cleaners containing abrasives, ammonia or other harsh chemicals as they will damage the finish. Harm done to thermofoil product during the care and cleaning process is not covered by the product warranty.

## Drawer Glide Care:

- ◆ Our drawer glide systems require no care and cleaning. They should not be lubricated in anyway as this will void any warranty.



## Warranty Information

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*How to care for your  
fine furniture from  
Signature*

## *Natural Beauty of Wood*

Part of the natural beauty of wood is that no two trees are alike. Each tree is unique and one of a kind. Wood species have general characteristics that are consistent throughout, however there are many variables. Variations in color and grain pattern as well as mineral marks, mineral pockets, sap wood and pin knots are merely the fingerprints of nature's creator. They enhance your cabinetry making it truly unique and one of a kind. As such Signature Custom Cabinetry does not extend warranty coverage to natural characteristics which appear in your cabinetry.

## *Inset Doors*

Inset doors have a very distinct look and appeal. They are particularly popular with discerning consumers who pay attention to fine detail.

Because wood expands and contracts, Signature allows 3/32"-1/8" gap around the door when mounted in the opening to keep them from binding in the openings. The gaping could change slightly with changing humidity conditions after shipment.

Each cabinet is positioned on a flat level surface when the doors are mounted to assure they are level and square in each opening. However, during shipment and installation, cabinets can be racked and twisted affecting the squareness of the doors in the opening. Adjustments on inset doors may be necessary after a job is installed, particularly if walls and/or floors are even a slight bit out of square. Seasonal changes can also have an impact, particularly within the first year. For this reason, after some initial adjustments we suggest waiting a full cycle of the seasons in order to allow your cabinets to become fully acclimated to your environment. Please consult your dealer with questions specific to your cabinetry.

## *Artistic Finishes*

As life becomes increasingly more hectic and complex the human soul has longed for a way to escape back in time to the days when things were simpler. One way to achieve this desire is to create an atmosphere of yesteryear in the privacy and security of ones own home.

At Signature, our skilled Craftsmen and Artisans have carefully and painstakingly captured this motif in our collection of Artistic Finishes. These finishes incorporate a variety of sanding, rub-thru, worn, glazing, "antique-ing" and distressing techniques that recreate the beautiful finishes of days gone by.

If you have chosen an Artistic finish for your new cabinetry, it is important for you to know these finishes may vary. Yours will be unique and like no other. There are many things that will impact the final outcome of your finish. First, there are the natural color tones and grain variations of wood itself. In addition the variations in temperature and humidity from season to season will affect the dry-times and viscosity levels of the glazes. Finally, because these finishes are applied with care by hand, each artisan will have a different rendering of these finishes. From the tiniest variation in the artisan's touch while hand sanding, to the length and breadth of one's stroke while wiping glaze, to the difference in distressing technique, you can be assured your final finish will be uniquely different from any other.

While it is vitally important for you to understand the nature of artistic finishes, you can also be assured these finishes adhere to the strict standards of Signature quality. By selecting your specific combination of finish color, glaze color, along with other special artistic options you will receive a finished product in the range of color you anticipated.

# LIFETIME

## LIMITED WARRANTY

Cabinetry handcrafted by Signature Custom Cabinetry is the finest custom cabinetry available today, created to serve you for a lifetime. We are committed to excellence with your complete satisfaction being our goal. Because of this genuine commitment, we offer a Lifetime Limited Warranty backed by the manufacturer on the drawer slides, hinges, and many of the accessory items used in our cabinetry. In addition we offer to the original purchaser a 10-year limited warranty on our cabinetry against any defects in material and workmanship. We will replace or repair, at our discretion, the defective parts with identical or similar parts of equal value.

Natural wood characteristics such as mineral streaks, burls, grain patterns, etc. are not considered defects. Due to the inherent nature of wood expanding and contracting in accordance with its environment, some movement is allowed.

This warranty applies only to cabinetry subject to normal and proper use as intended. We will not assume responsibility for normal wear, damage, defects or failure caused by abuse, accidents, improper installation, improper storage, exposure to extreme temperature or humidity, negligence, customer modification or any type of misuse and/or conditions beyond immediate control of Signature.

This warranty does not cover expenses incurred while removing or installing or repairing defective products. This warranty also does not apply to natural features and conditions normally characteristic of the wood, finishing and/or the manufacturing process.

In the event of a defect in your Signature cabinetry you must notify the Signature dealer from whom it was purchased.

Due to our continuous improvement efforts we reserve the right to change or alter specifications without notice or obligation to previous or existing products.

Since 1989 Signature Custom Cabinetry has been delighting homeowners with handcrafted custom cabinetry. Our commitment to being the best value in custom cabinetry is what makes Signature the smart choice for you and your home.

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est. 1989